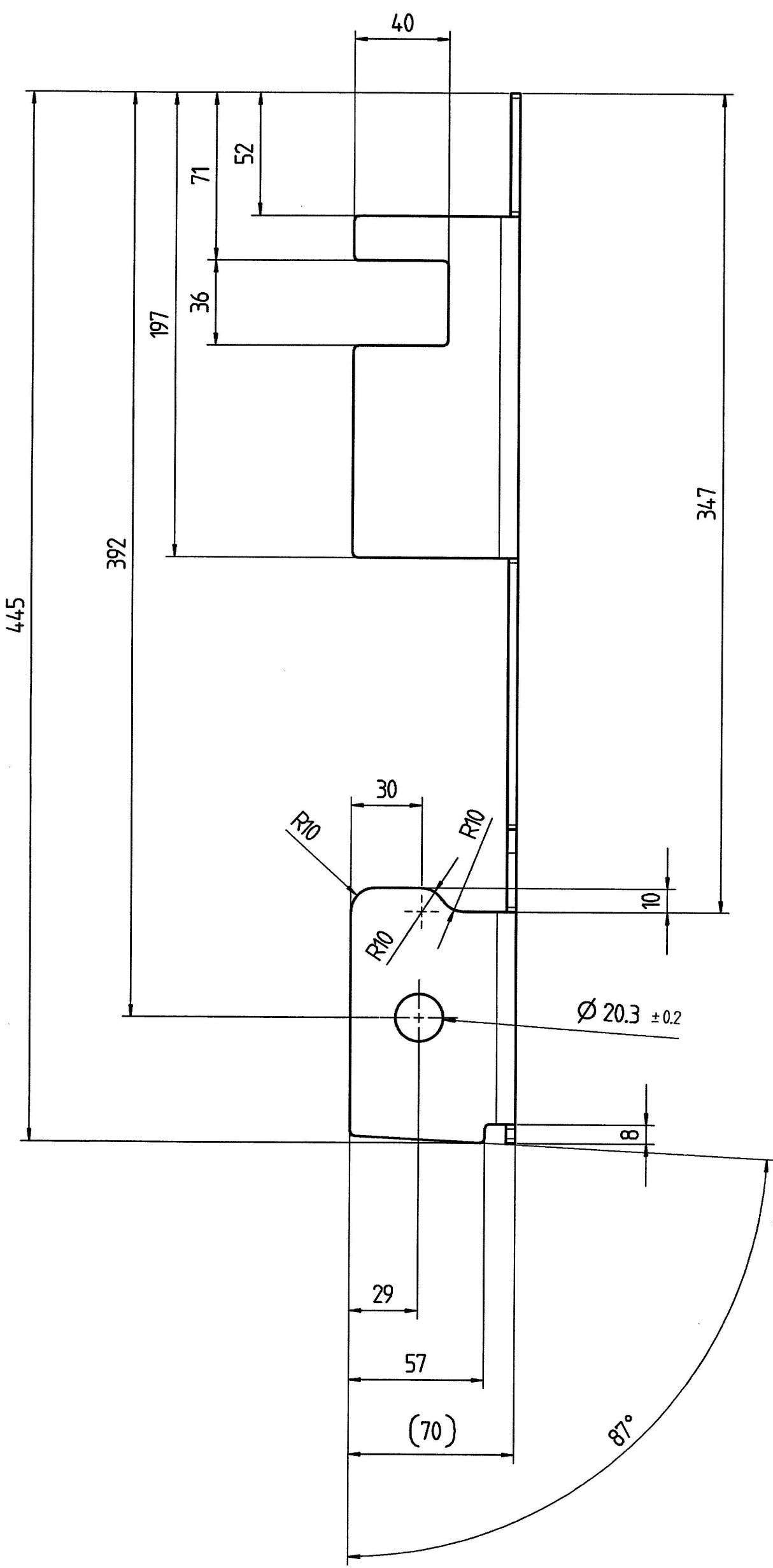
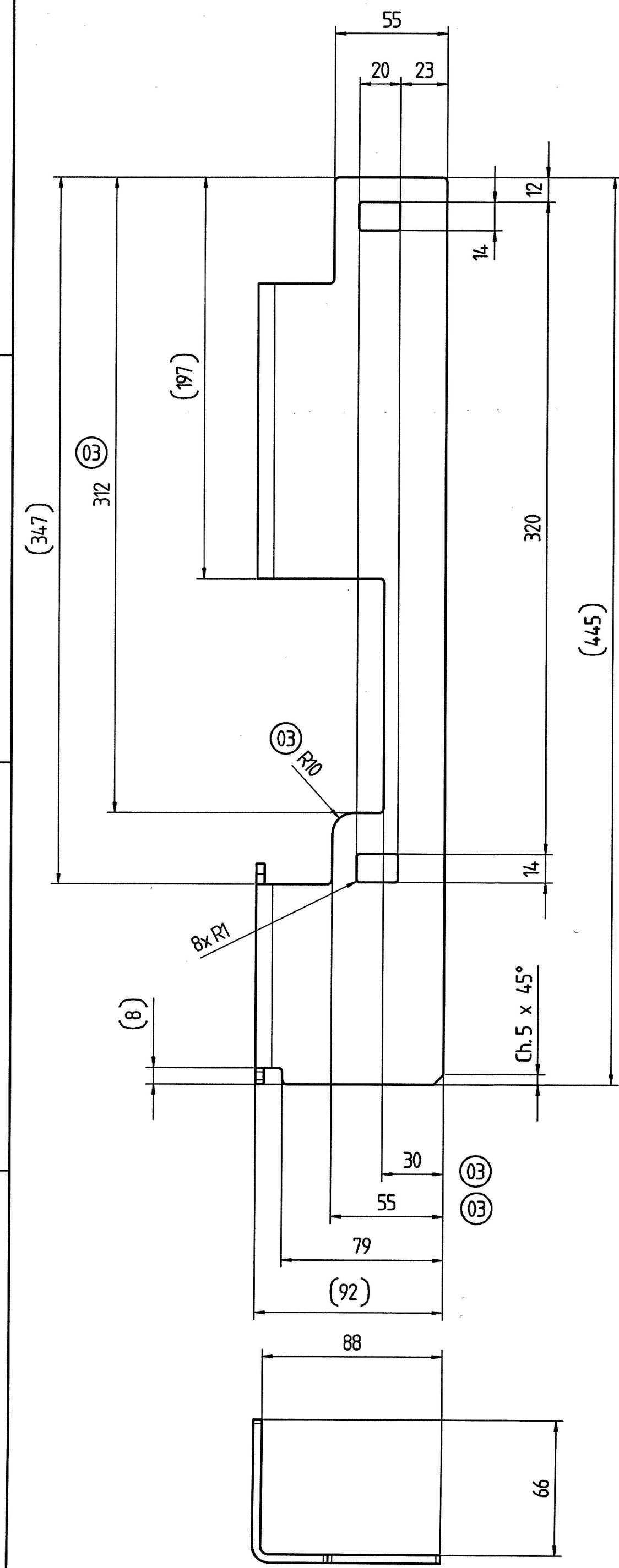


A  
B  
C  
D



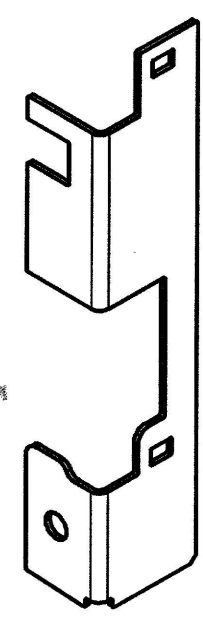
LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

NOTA :  
- Metal sheet thickness : 4 mm  
- Radii without dimension : R = 2  
- Bend radii : R = 4

- 8 -02- 2016  
ARCHIV

4



First angle projection	03	Update cutting due to changing lock of battery door	17517	
General tolerance (GT) in mm	Index	alteration	Change no	Fit
Size range	Inspection dim.	Material: S235JR following EN10025-2		Weight: in Kg
≤ 30 < 120	≤ 120 < 400	Blank no:		1.6
≤ 30	≤ 120	Date	Name	
≤ 30	≤ 120	02.12.2015	J.Fonteny	
≤ 30	≤ 120	Checked	21.12.2015	T.Malivert
≤ 30	≤ 120	Auth'd	21.12.2015	R.Pelletier
≤ 30	≤ 120	MLcheck	22.12.2015	J.LeCesne
Tolerance Symbols ISO 1101		Title: support hood front right		
○ roundness	= 1/20-Tol.			
□ straightness/flatness	= GT			
⊙ concentricity/run out	= GT			
≡ symmetry	= GT			
// parallelism	= GT			
⊕ position	= GT			
Languages: ENFR		Confidential document		
		Refer to protection notice ISO 16061		
		Repl.		
		Orig.		
		1032580/D2D/001/03		
		Approved		
		A2		

100PN004 V03EN0001